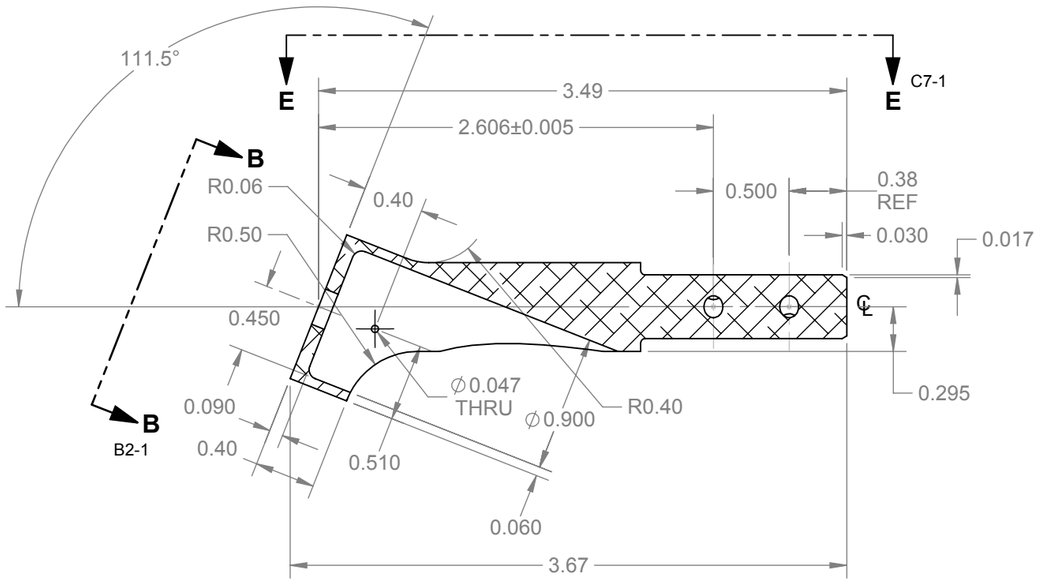
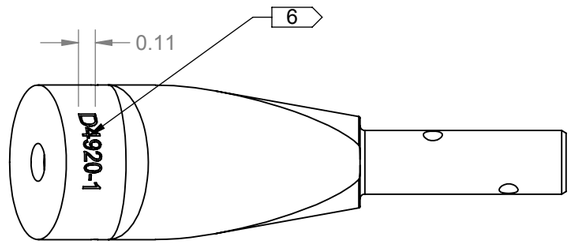
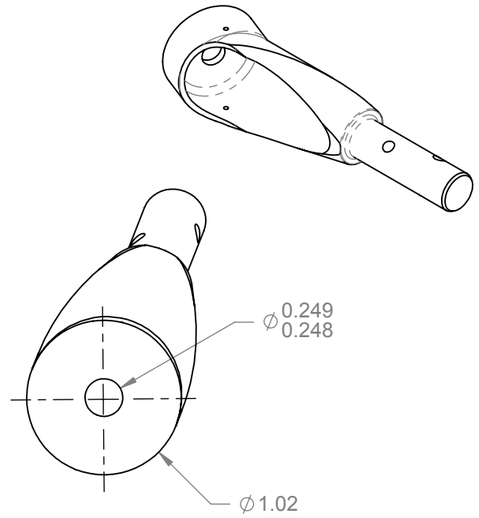


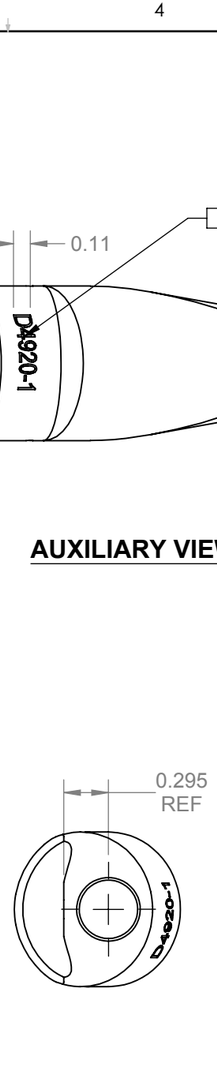
SECTION A-A B5-1

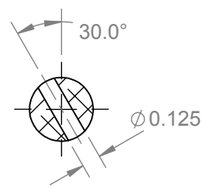


AUXILIARY VIEW E-E C7-1

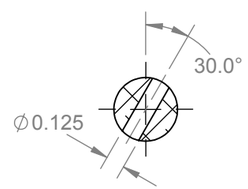


AUXILIARY VIEW B-B C7-1





SECTION C-C C5-1



SECTION D-D C5-1

D4920-1 END FITTING

NOTES:
1) MATERIAL: 17-4 PH STAINLESS STEEL BAR, H900 CONDITION
PER AMS 5604/5643
DART SPEC M17-4-B
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.11 HIGH LETTERS TO A MAX. DEPTH OF 0.010
7) WEIGHT: 0.21 lbs
8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A2	NEW ISSUE	RF	13.09.16

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. A3
MFG. APPR.	JLM	D4920	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		END FITTING	NTS
DATE	13.09.16		

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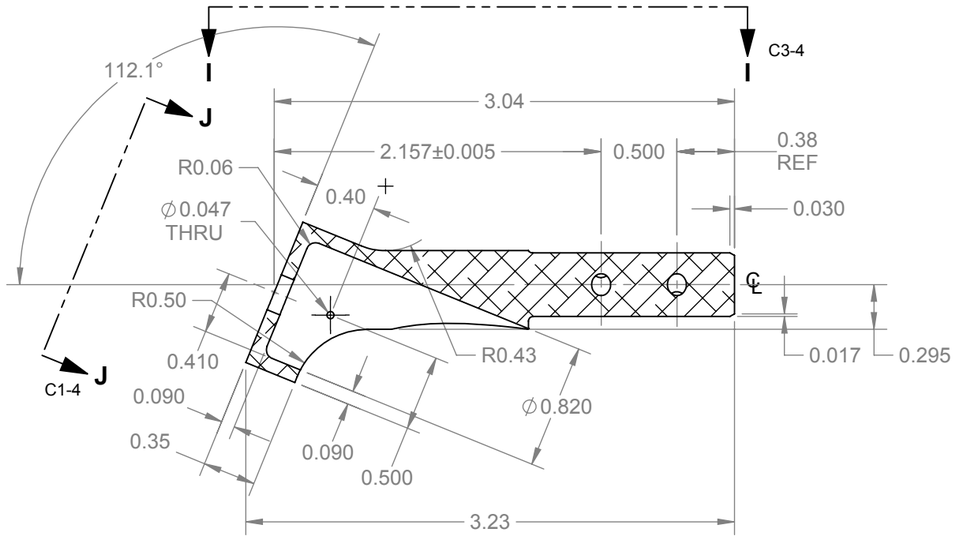
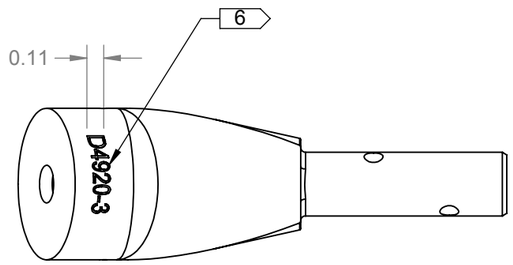
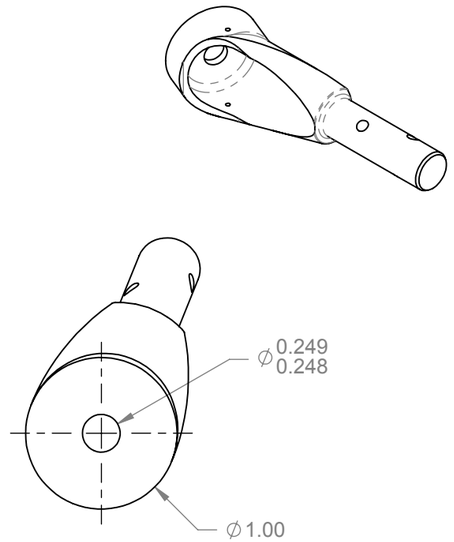


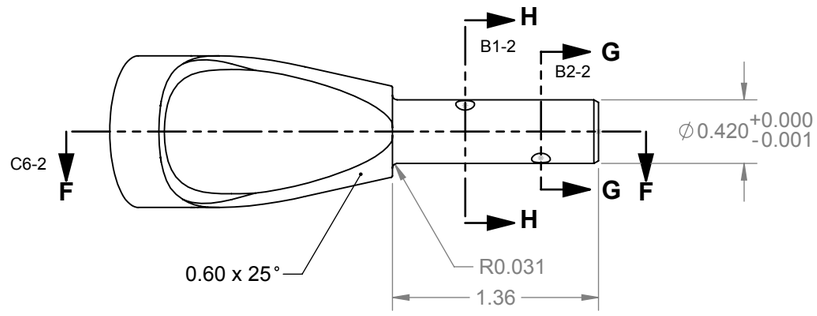
SECTION F-F B7-2

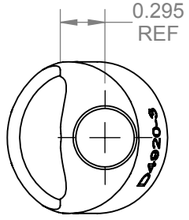


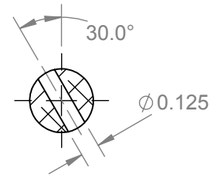
AUXILIARY VIEW I-I D5-2



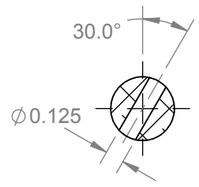
VIEW J-J D7-2







SECTION G-G B5-2



SECTION H-H B6-2

D4920-3 END FITTING

NOTES:
1) MATERIAL: 17-4 PH STAINLESS STEEL BAR, H900 CONDITION
PER AMS 5604/5643
DART SPEC M17-4-B
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.11 HIGH LETTERS TO A MAX. DEPTH OF 0.010
7) WEIGHT: 0.17 lbs
8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

PRELIMINARY ISSUE

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	DC	DRAWING NO. D4920 REV. A3
MFG. APPR.	JLM	SHEET 2 OF 2
APPROVED		TITLE END FITTING SCALE NTS
DE APPR.		
DATE	13.09.16	

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